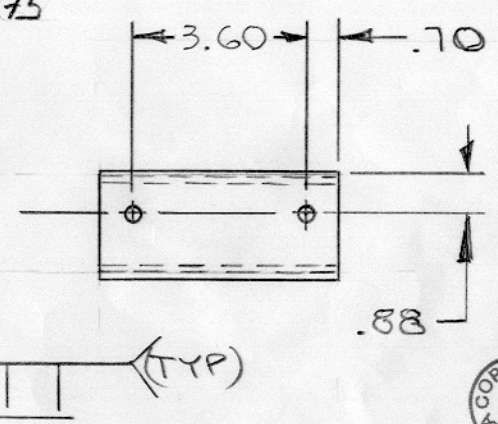
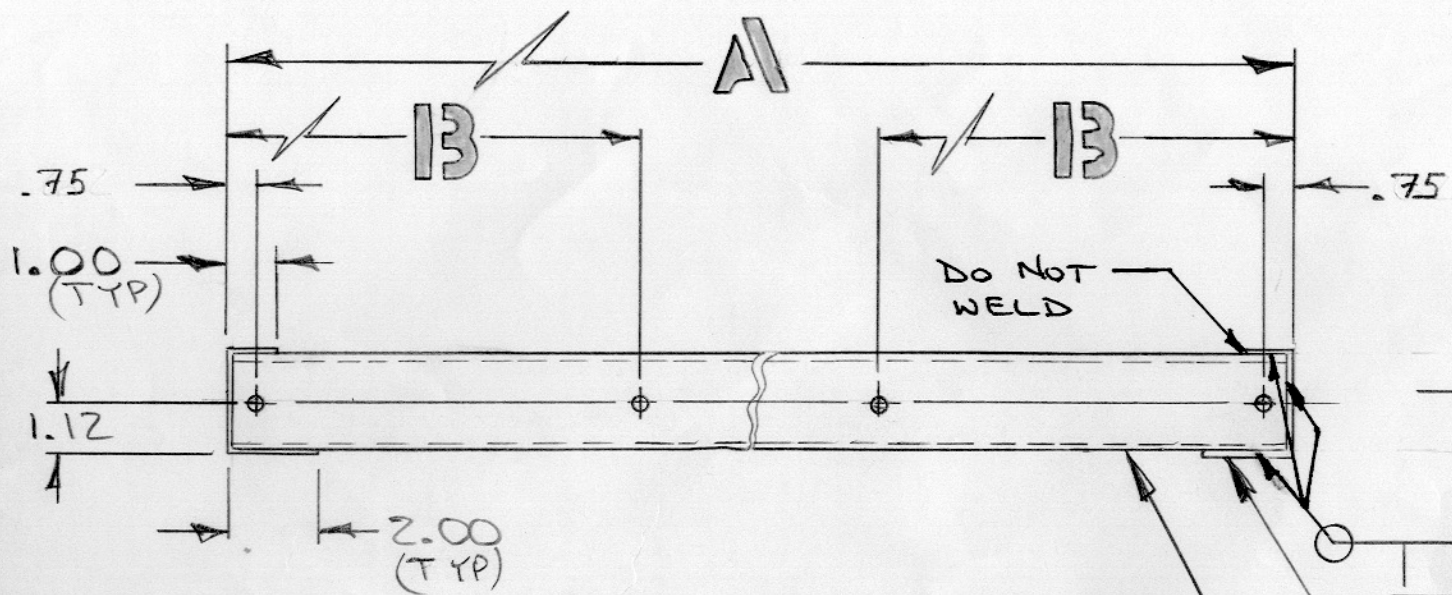


DRILL 'G' .261 DIA.
8 HOLES AS SHOWN

WELD PER MIL-W-8604



MAKE END CAP
FROM 5052H32

MAKE STEP FROM
ISG 5" WIDE
SAFETY GRIP
.125 TH'K 5052H32

	A	B
D2015-041	70.77	23.38
D2015-043	44.71	24.38

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	RIVET CODE SHALL BE PER NAS 523	QTY. REQUIRED	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR	
DRAWN		BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	APPROVAL		CONTRACT NO.		DART AERO ACCESSORIES INC	
APPROVED		D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DATE 9/0/8	DATE 9/0/8	CLIENT			
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387	LIMITS 1. TOLERANCES — .XX ± .030 .XXX ± .010 2. ANGLES ± 1° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BASIC CODES BL=MS20470AD BB=MS20426AD	STRESS		TITLE STEPS	CODE	OWG. NO. D2015	REV. B
REPORT ALL DISCREPANCIES — DO NOT SCALE									

D2015